

Doherty Staffing Solutions along with our client company in Big Lake, MN have immediate openings for **Swiss Lathe and Milling Machinists**.

The **Swiss Lathe and Milling Machinists** operate and adjust machine tools such as lathes, milling machines, boring machines and grinders to machine metallic and nonmetallic work pieces according to specifications, tooling instructions and standard charts, applying knowledge of machining methods in a minimally invasive medical parts facility. Inspects completed work for conformance to specifications. Performs all work with adherence to safety procedures.

#### **Essential Job Duties and Responsibilities:**

- Works from blueprints, rough sketches, work lists or verbal instructions to determine and verify jobs and operations to be completed and materials to be used
- Operates machines to produce high quality parts in an efficient manner
- Monitors process to ensure consistent quality
- Changes tools as needed.3. Uses measuring devices and blueprints/engineering documents to inspect parts for tolerance. Visually inspects surface for appearance and non-conformities
- Communicates all non-conformities to the appropriate person, and may repair nonconformity's as needed
- May use statistical process control
- Cleans the work area around each machine and all containers and racks where parts are stacked in order to maintain a safe work area
- Completes required documentation and paperwork accurately as required
- Is expected to deal with customers and coworkers in a positive and respectful way and perform their duties in a safe and effective manner
- Participates effectively as a member of a team
- Maintains a safe and clean work area
- Regular attendance and on-time arrival to work is required
- Performs other related duties and responsibilities as assigned

#### **Essential Qualifications**

- Experience in the machine trades or operating CNC mills, lathes or multi-axis manual machining equipment
- Work from blueprints, written specifications and verbal instructions
- Working knowledge of and experience with measuring instruments
- Working knowledge of Statistical Process Control
- Good written, verbal and interaction skills with customers, other departments and shifts as required
- Basic shop math knowledge

#### **Desirable Qualifications**

- Working knowledge of computers
- Basic understanding of tooling and machine knowledge gained through experience
- Previous preventative maintenance experience
- Basic programming knowledge for CNC machines
- Through experience, possesses the skills to work in a team environment

## **Physical Demands**

- Work involves frequent lifting, pushing, pulling, reaching and handling of materials and parts, from racks, pallets or baskets. Occasionally requires crouching or stooping when cleaning around work area. Travel within the facility to move material is occasional
- Work ranges between medium and heavy consisting of occasional exertion and of up to 50 pounds of force and movement of up to 20 pounds frequently. Work requires repetitive hand motions and frequent grasping of tools and materials

There are 2 openings for weekend 1<sup>st</sup> shift (5am-5pm Th, Fri, Sat) and 1 opening for weekend 2<sup>nd</sup> shift (5pm-5am Fri, Sat, Sun). Pay will depend on qualifications.

**Interested candidates please first apply** on line at [www.dohertystaffing.com](http://www.dohertystaffing.com) then email your resume to [nwaste@dohertystaffing.com](mailto:nwaste@dohertystaffing.com).