



## Explore Career Opportunities at Donatelle



### **CNC Machinist**

#### **Machine Operation Responsibilities:**

- \* Operate and maintain assigned machines
- \* Perform SPC on all parts that are running in the work centers
- \* Change broken/dull tools and perform all offsets as required to keep the machine producing conforming parts

#### **Production Support Responsibilities:**

- \* Ability to keep up with all part de-burring that is part of the work center operation
- \* Inspect parts using microscopes, tool maker's scope, micrometers, OGP, gage pins, thread gages, indicators, calipers or other equipment
- \* Record inspection data in the data collection system
- \* Train others on the use of all inspection equipment in the operation

#### **General Responsibilities:**

- \* Follow all work instructions
- \* Follow safety requirements as outlined in the safety manual
- \* Perform other projects and duties as assigned

#### **Preferred Qualifications/Education/Experience:**

- \* Must have 3+ years related experience
- \* Demonstration of basic machining skills either observed in the shop or evaluated by skills assessments
- \* A good understanding of tool paths, use of MDI and a demonstrated discipline of problem without resorting to program changes
- \* Proficient at understanding the programs pertaining to the B12, L20, and M20 series machines
- \* Proficient at the setting up of all production jobs in the department on B12, L20 and M20 series machines within the set up times shown on the shop documents

#### **Physical Requirements:**

- \* Must be able to use microscope for extended periods of time
- \* Lifting up to 50 pounds

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<http://www.donatelle.net/employment.asp>