

CNC Machine Operator

Graco Inc.

NE Minneapolis, MN (2nd and 3rd Shift)

\$1.00 extra per hour for 2nd and 3rd shift, 401k, Vacation, Stock Purchase Plan, Tuition Reimbursement

*****\$5,000 Hiring Bonus for 3rd Shift*****

*****\$2,000 Hiring Bonus for 2nd Shift*****

www.graco.com

Purpose of Job:

Operate CNC machines in a product and safe manner to produce parts that meet Graco quality requirements at the lowest cost in a timely manner while minimizing waste of materials and resources.

Job Results Areas:

Principal Activities/Duties:

- Ⓜ Operate a variety of CNC machines within a department.
- Ⓜ Maintain a clean, safe work area.
- Ⓜ Adjusts tools and replace as needed
- Ⓜ Perform daily maintenance of machines as required and keep supervisor informed of necessary maintenance beyond operator ability
- Ⓜ Must read and understand layouts, job packets and blueprints for the parts being run (includes Geometric Tolerancing)
- Ⓜ Provide accurate inventory counts at all times and keep parts in appropriate parts storage areas
- Ⓜ Collect and input SPC data which involves the use of comparator, CMM, Trimos, gages and related test instruments
- Ⓜ Perform necessary side operations during machine cycle time as required (i.e., deburring).
- Ⓜ Work as a team member to aid all shifts and support personnel to operate to departmental standards including quality and productivity goals
- Ⓜ Other duties as assigned.

Essential Qualifications:

Education/Certifications

High School diploma, or equivalent

Machine Technology degree program

Geometric Dimensioning and Tolerancing III, SPC Theory and SPC Software or possess an equivalent

Technical School Certificate in Machining for these courses

Experience

Skills/Abilities/Competencies

Ability to read and understand CNC programs and operational layouts as required

Ability to perform a sequence of operations under minimum supervision and consistently maintain the performance levels set for quality and quantity

Understanding of safety rules and regulations to prevent unsafe set-ups, operations, or acts which might cause injury to self, others, or environment

Ability to work through daily operational activities

Good interpersonal, written and oral communication skills

Ability to plan effectively and execute the plans

Strong mechanical aptitude

Strong problem solving and troubleshooting skills

Must have strong PC skills and ability to work with Microsoft products.

If you are interested in applying please send your resume to jobs@graco.com or apply directly online at

www.graco.com

