



JOB SPECIFICATIONS **CNC Centerless Grinder Lead**

DESCRIPTION	Setup, program and operate CNC Centerless grinders, for the precision finish grinding of machined parts. We are a job shop. This position requires frequent setups and skills in selecting appropriate wheels, aligning, dressing and programming. The position will also be responsible for training others in the setup and operation of CNC Centerless.
EDUCATION	Technical or Vocational training in grinding, machining, and/or metalworking.
SKILLS/EXPERIENCE	Minimum 2 years experience in the setup, programming and operation of CNC Centerless grinding equipment with additional skills in the following areas; - Blueprint reading - Inspection equipment (mics, calipers, optical comparators, profilometers, gage blocks, thread gauging). - Supervision
PHYSICAL DEMANDS	Standing - 90% Walking - 10% Lifting - Yes, frequently up to 10 lbs, occasionally up to 50 lbs. Carrying - Yes, occasionally up to 50 lbs.
WORKING CONDITIONS	CLEAN AIR-CONDITIONED SHOP! There are no extreme working conditions for this position.
SCHEDULE	This position will require 40 or more hours per week as needed. Shift hours are 6:00am to 2:30pm.
BENEFITS	7 paid holidays, Paid Vacation, Paid Sick Health and Life insurance (50% company paid) Section 125 Profit sharing Supplemental Insurance Free parking Easy access with many stores and restaurants in the area
SALARY	Commensurate with skills and experience

*We are an equal opportunity employer with nearly 50 years
in the precision grinding business.*

Visit our website at www.minnesotagrinding.com